



Severe Weather Frame Finishing Instructions

This frame features a white powder coat paint that meets AAMA 2604 and salt spray requirements. This frame does not require painting.

Touch Up

Use touch-up paint to cover small scratches or nicks. Available from ODL in spray cans: use part number 15915100.

If you choose to paint this frame:

- 1.** Prepare the surface by removing the gloss with an abrasive pad. The frame should be free of any dust or debris. Clean the surface with denatured alcohol. Scuff the area to be painted with a #120 abrasive paper, or similar, until the gloss is removed. Do not remove the white powder coat. Use uniform movements. Use a clean, dry cloth to wipe down the surface of any fine dust.
- 2.** Apply thin coats, allowing paint to dry between coats to achieve the desired coverage and finish. Follow the paint manufacturer's instructions.