

vetrilite®

art glass laminate

art glass for the 21st century

Art Glass Overlay installation instructions page 1



Image A.

What you need:

- Application solution (2 oz. film solution to 1 gallon of distilled water)
- Soft rubber yellow squeegee (see image A)
- Scotch tape
- Single sided safety razor blade
- Paper towels and lint free paper towels for final wipe

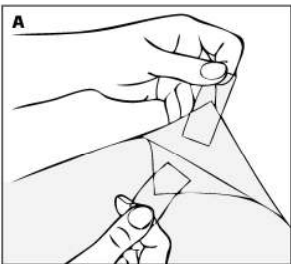
Step 1 **CLEANING THE GLASS**

Cleaning the glass completely and thoroughly is the most important step.

- A) Place glass horizontally on 2 or 3 saw horses depending on the length of the glass. Clean glass completely. At least 2 times. Surface must be free of dirt, dust or adhesive. Any particles on the surface of the glass will cause bubbles.
- B) You can use any glass cleaner that is **Ammonia Free**
- C) Remove adhesive or glazing silicone with single edge safety razor.
- D) Make sure all loose dirt is removed.

Step 2 **OVERLAY PREPERATION AND INSTALLATION**

- A) Take Vetrilite® overlay out of the shipping tube.
- B) Vetrilite® in most cases already comes pre cut to the size of the glass you are installing it on.
- C) Spray a generous amount of application solution on the glass thoroughly. (The more solution the better)
- D) Have an assistant hold the overlay.
- E) Using 2 pieces of scotch tape on the corner, apply the scotch tape to both side of the overlay and separate the backing from the overlay. (See Illustration A)

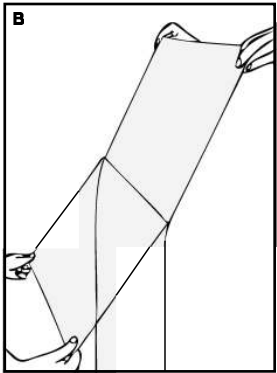




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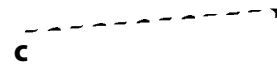
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F) Remove the liner from the Overlay. If removing the liner vertically spray water on the adhesive surface of the overlay as you remove the backing. If you can do it horizontally over the glass using the Vetrilite® Reverse Roll method you do not need to use water on the adhesive surface. (Ask you Vetrilite® representative what tools you need to use this method and instructions)

G) Apply the overlay to the glass carefully lining up the edges.



H) Spray a generous amount of application solution to the surface of the overlay. (**DO NOT SQUEEGEE THE OVERLAY DRY.** This may damage the overlay design.)



I) Squeegee the water out from the overlay lightly the first time to get all the bubbles out from the overlay. **IMPORTANT: Always squeegee from the center of the overlay out to the edges. Never** squeegee from the edges inwards.



I) Apply a generous amount of application solution to the surface of the overlay a second time. Squeegee out the water from the overlay more firmly a second time. Make sure it is enough to remove most of the water from under the overlay but, not so much that it damages the surface design

d



j) Once you squeegee out the water, place glass vertically to dry.

K) Let dry at least 24 hours before installing the glass.